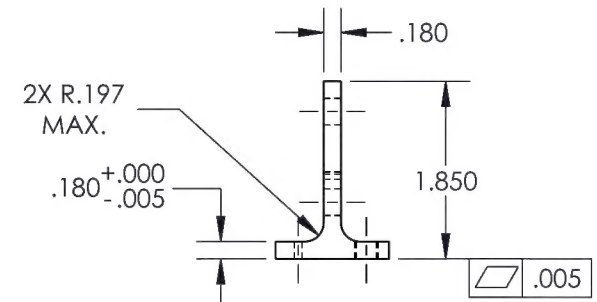
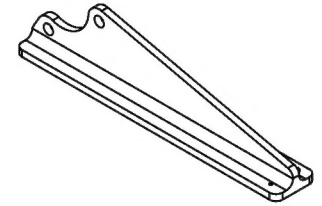
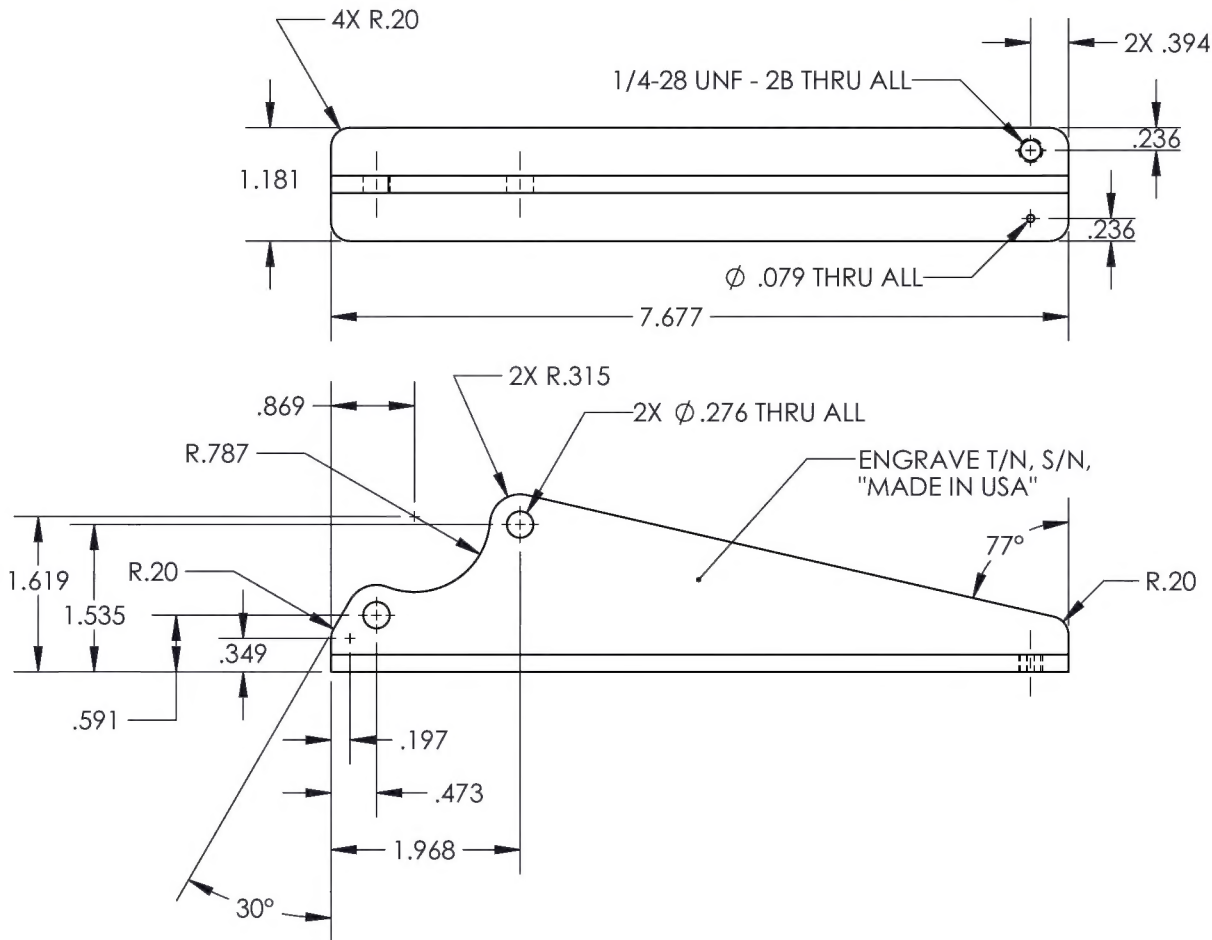


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		DESIGNED PER HELI PRODUCTS TOOLS.	9/9/2009	WP	DW
1A		ADDED MISSING DIMENSIONS, ADDED ENGRAVE NOTE PER R.W.	9/15/2011	RJC	RW
2		CORRECTED DIMENSION FROM .676 TO .667, ADDED OPTIONAL TO R.197 DIMENSION, ADDED FLATNESS CONTROL TO BOTTOM OF TOOL, CH'D MATERIAL FROM 2024 T-BAR PER R.W.	5/9/2012	RJC	RW
2A		CH'D T/N WAS RBEA94-3301-00 IS RBE350A94-3301-00.	11/6/2013	RJC	RW
3		CH'D DIM WAS .188 IS .180 +.000/-005.	4/11/2014	DPD	GE
4	16-0256	CH'D DIM WAS .180 +.000/-005 IS .180 WAS 4X R.197 IS 4X R.20, WAS R.197 IS R.20 IN TWO PLACES, WAS 1/4-28 UNF IS 1/4-28 UNF -2B THRU ALL, WAS Ø.079 IS Ø.079 THRU ALL, WAS 2X Ø.276 IS 2X Ø.276 THRU ALL, WAS 2X R.197 OPTIONAL IS 2X .197 MAX, DELETED DIMS Ø.250 TOOLING HOLE, 5.750, .667, CH'D MATERIAL WAS 6063 T CHANNEL IS 6063.	12/6/2016	RJC	JAG



<b>DART AEROSPACE</b>	
TITLE <b>T/R ACCELERATOR SUPPORT</b>	
DWG NO. <b>RBE350A94-3301-00</b>	REV <b>4</b>
MAT'L 6063	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH CLEAR ANODIZE	.XX ± .01 ANGLES ± 5°
SPEC MIL-A-8625F, TYPE II, CLASS I	.X ± .1 SURFACES = 125/✓
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AS350/AS355
SCALE 1:2	DATE 9/9/2009
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1		6063		